

USER MANUAL**FOOD WASTE DISPOSER 500A-BS-K EXCELLENT SERIES
FOR INSTALLATION IN SINK AND DISHWASHING LINE**

Product Description Installation Safety Operation Service

EC DECLARATION OF CONFORMITY

We, the manufacturer: **Disperator AB**
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hereby declare under our sole responsibility that the machinery,

Description: **Disperator Food Waste Disposer**
Model / type: **510A-BS-K, 515A-BS-K, 520A-BS-K, 530A-BS-K, 550A-BS-K & 575A-BS-K**
Place of origin: **Segeltorp, Sweden**

to which this EC-Declaration relates, fulfills all the relevant provisions of the Machinery Directive 2006/42/EC and the EMC-Directive 2014/30/EU.

The following harmonized standards have been used:

SS-EN ISO 12100:2010
SS-EN ISO 13857:2019
SS-EN 14120:2015
SS-EN 60204-1:2018
SS-EN 61000-6-2
SS-EN 61000-6-3

This declaration relates exclusively to the machinery in the state in which it was placed on the market, and excludes components which are added and/or operations carried out subsequently by the end user.

Segeltorp, Sweden, April 15, 2024
Disperator AB


Johan Anders Wahlström
CEO

Folder: A1003885

Document N14240EG
no:

Statement of Compliance

This is to verify that the food waste disposer/grinder models included in the product series 500, 500A, 500V, 500RS, 500EX, GTS-E65 and GTS-Mini manufactured by Disperator AB, Sweden, for installation as food waste handling equipment on ships and platforms, are, with respect to the size of the ground food waste, in compliance with MARPOL Annex V REGULATIONS FOR THE CONTROL OF POLLUTION BY GARBAGE FROM SHIPS, as amended in 2019.

Excerpts from applicable regulations:

Regulation 4

Discharge of garbage outside special areas

- 1 Discharge of the following garbage into the sea outside special areas shall only be permitted while the ship is en route and as far as practicable from the nearest land, but in any case not less than:
 - .1 3 nautical miles from the nearest land for food wastes which have been passed through a comminuter or grinder. Such comminuted or ground food wastes shall be capable of passing through a screen with openings no greater than 25 mm.

Regulation 5

Special requirements for discharge of garbage from fixed or floating platforms

- 2 Food wastes may be discharged into the sea from fixed or floating platforms located more than 12 nautical miles from the nearest land and from all other ships when alongside or within 500 m of such platforms, but only when the wastes have been passed through a comminuter or grinder. Such comminuted or ground food wastes shall be capable of passing through a screen with openings no greater than 25 mm.

Regulation 6

Discharge of garbage within special areas

- 1 Discharge of the following garbage into the sea within special areas shall only be permitted while the ship is en route and as follows:
 - .1 Discharge into the sea of food wastes as far as practicable from the nearest land, but not less than 12 nautical miles from the nearest land or the nearest ice shelf. Food wastes shall be comminuted or ground and shall be capable of passing through a screen with openings no greater than 25 mm.

Stockholm, February 26, 2021



Digitally Signed By: Johansson, Roger

Location: DNV GL Stockholm, Sweden

Signing Date: 2021-02-26

Roger Johansson
Senior Surveyor

If any person suffers loss or damage which is proven to have been caused by any negligent act or omission of the Society, then the Society shall pay compensation to such person for his proven direct loss or damage. However, the compensation shall not exceed an amount equal to ten times the fee charged for the service in question. The maximum compensation shall never exceed USD 2 million. In this provision the "Society" shall mean DNV GL AS as well as all its direct and indirect owners, affiliates, subsidiaries, directors, officers, employees, agents and any other person or entity acting on behalf of DNV GL AS.

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1. Safety Precautions

This manual contains instructions for installation, operation and maintenance of the food waste disposer (below also called the machine). It is therefore essential for the installer, union representatives and users of the machine to read the manual thoroughly prior to installation, commissioning, operation and overhaul & maintenance.

This manual must always be at hand where the machine is being used.

It is not only the general safety instructions in this section that need to be considered, but also the other special safety instructions given in this manual.

1.1. Safety Signs

The following safety signs are used in this manual and on the machine. Failure to comply with the safety regulations contained in this manual as well as on the machine may cause personal injury or damage the machine.

Read this User Manual before use	
Use protective goggles	
Use ear protection	
Warning for electric voltage	
General personal danger	
Warning for mechanically caused damage (rotating parts)	

Warning plates located on or close to the machine must always be observed and kept legible.

1.2. Personnel Qualifications and Training

All personnel managing the below tasks for the machine as described in this manual, must have the necessary qualifications to carry out this work. Areas of responsibility, scope of authority and staff supervision must be carefully defined by the machine owner. If the personnel do not have the necessary qualifications for this, they must receive training and instructions. Such training can be provided by the manufacturer / supplier. Moreover, it is the responsibility of the machine owner to make sure that all users read and understand the content of this User Manual.

Moving the Machine

Staff responsible for moving the machine must have knowledge about the handling of the lifting gear and stopping devices and have knowledge of applicable safety regulations for these. If they lack this knowledge, they must receive the required training.

Installation

Personnel responsible for the installation of the machine must have knowledge equivalent to education in industrial mechanics/technician. The electric connection must be performed by trained and certified electrician.

Commissioning and Maintenance

Personnel responsible for commissioning, overhaul and maintenance of the machine must be familiar with all functions, and how to operate these functions. Furthermore, they must know of all safety precautions in this manual, and which in other respects also are valid where the machine is used.

Operation

All persons who operate and maintain the machine must be aware of the risks that may occur with its use and as described in this manual.

Service and Repair

Responsible personnel for service and repair of the machine must have knowledge equivalent to education in industrial and design mechanics, and also know and understand the technical data of the machine described in this manual. Assisting personnel for these jobs must be trained and performed repair work must be checked by the machine owner.

2. Company Profile

Disperator's business idea is to provide innovative and adaptive equipment for kitchens on land as well as galleys at sea, and for the food processing industry, which enables efficient collection of communitied food leftovers for anaerobic digestion or composting in subsequent stages, which is of benefit to society.

With over 70 years of experience in the development and production of such equipment, our devotion to this has resulted in the unique operational reliability required for the extreme conditions prevailing in the marine industry. Furthermore, our innovativeness has provided commercial kitchens on land with an alternative approach to handle food waste separation at source, complying with modern demands and being economically affordable.

Our product assortment is unique! Disperator can as the only manufacturer of such equipment offer all types of installation possibilities needed in a kitchen. Our basic range of five different series of water-based food waste disposers, consisting of three to six different sizes in each serie, which may be combined with as many as 13 different mounting assemblies. Furthermore, the advantage of the basic model's design is that the waste disposers may easily be integrated into other kitchen manufacturer's mounting assembly or furniture. Thereby, each workplace in a kithen or galley can be designed to its specific requirements regarding function, ergonomics and economy. To all this there is also the different series of water-saving processor technology for collection and storage of grinded food waste in a tank, as well as disposers that grinds food waste without any flushing water at all.

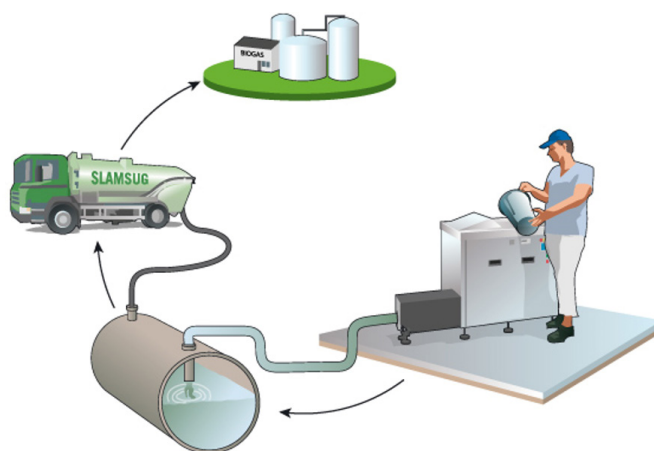
3. Product Description and Technical Specification

3.1. Food Waste Disposer 500A-BS-K EXCELLENT-Series for installation in sink and dishwashing line

The immediate and efficient removal of the heaviest part of kitchen waste - the food scraps - is a necessity in any commercial kitchen. When using a Disperator waste grinder, the food waste can easily collect and reduce the total amount of waste hygienically and without heavy lifting or manual transfer to a waste storage - in volume, but especially in the handling of the total weight in different transport phases!

Disperator food waste disposers are used in kitchens and marine galleys around the world, providing an efficient and immediate removal of food waste whenever the need arises and thereby improving hygiene in the working environment, eliminating bad odors and bacteria formation and minimizing manual handling.

Regardless of the selected disposer model, the disposal procedure is the same. Food waste is fed down into the machine and with water ground into small particles for further transport in the sewer to a sealed and odorless special tank where the slurry and grease are separated from much of the liquid which flows out into the municipal sewer. Alternatively, all the sludge with liquid runs off in the municipal sewer to a water treatment plant. The tank is emptied by a vacuum truck approximately every four weeks or according to the driving schedule that applies in your municipality. Depending upon preference, the tank can be placed outdoors buried in the ground, as well as placed indoors. In water treatment plants as well as in anaerobic digestion facilities the slurry is converted into a valuable renewable energy resource (i.e. biogas), and often the digested residue which is left after biogas production can also be used as fertilizer on farmland. Biogas is today one of our society's most environmentally clean and desired energy forms, as fuel for vehicles as well as to produce heat and electricity.



Disperator's broad assortment of different technical solutions for source separation of food waste can be adapted to your specific kitchen and your specific working environment, regardless of size or layout, and regardless of the specific municipal's food waste handling rules in your community!

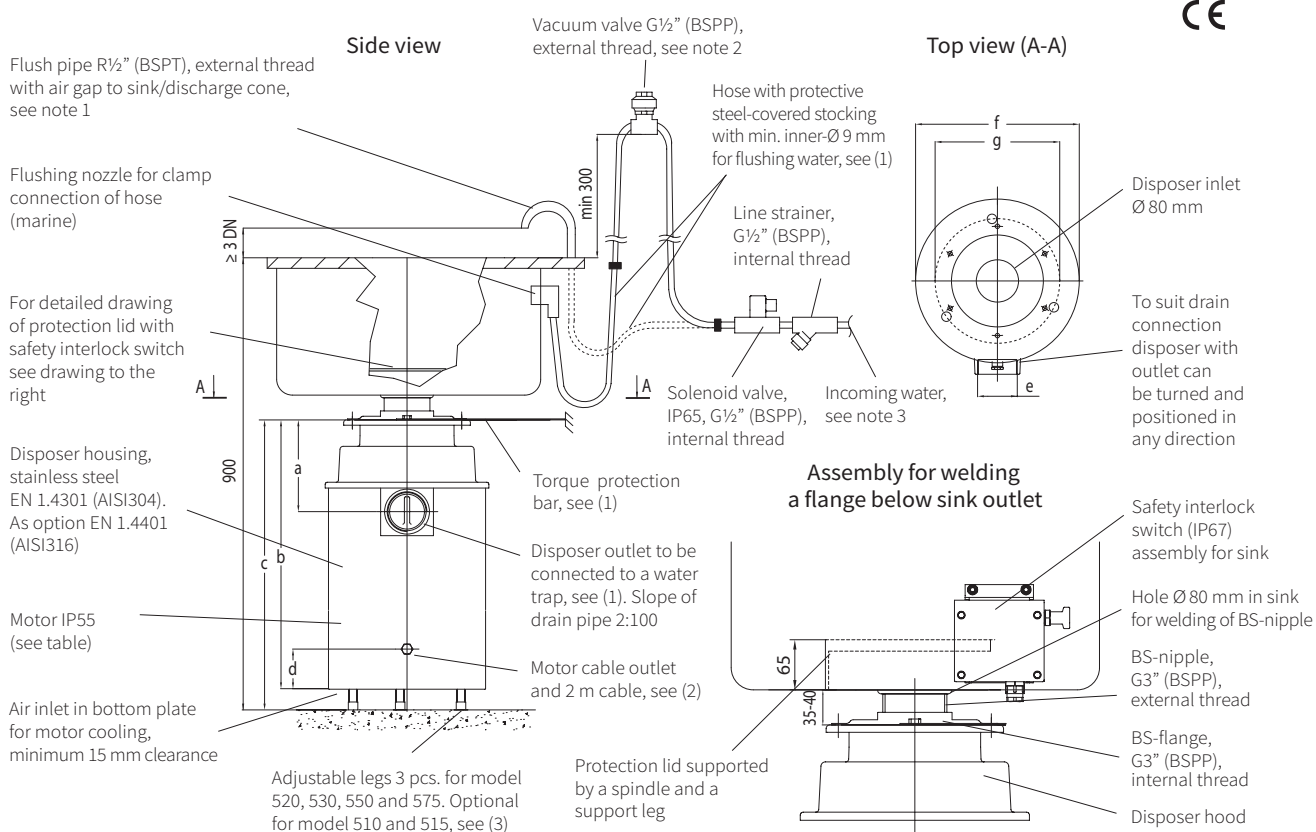
Our product range is designed with the user's needs in focus and meets today's requirements for handling of food waste. The high-quality grinding unit of specially alloyed steel together with the unique and well-proven sealing design between the grinding unit and motor provides the user with many years of operational reliability and low maintenance cost. The disposer's life span is extended further by the outer housing of stainless steel EN 1.4301 (AISI 304) and protection class IP55 for electrical components as standard.

The wide range of disposer sizes, and where each size fits all models of assemblies, makes it easy to customize each installation of disposer to fit all workplaces in kitchens onshore as well as at sea. The Excellent 500-Series disposers may be installed under sinks and washing lines, into tabletops and working benches or as freestanding separate units. Installation into an existing kitchen furniture manufactured by another supplier is also possible. For CE-marking an approved assembly with protection above disposer inlet is needed from Disperator or other manufacturer.

Standard delivery includes a complete start/stop unit with contactor and motor overload protector, and a complete solenoid valve with line strainer, which for some of the assembly models need to be installed and connected on site in the kitchen. Cold water will automatically flow when the disposer starts, flushing the food waste into the grinding chamber, and then into the sewer system or a storage tank.

Food waste disposers within the Disperator Excellent-Series have the Declaration of Compliance issued by DNV, verifying compliance with applicable sections of IMO MARPOL consolidated edition 2017 ANNEX V for disposal of ground food waste into the open sea

3.2. Technical Specification



All measurements in mm

Technical Specification	510A	515A	520A	530A	550A	575A
Normal capacity, kg/hr	300	400	500	700	850	1000
Electrical power, kW	0,9	1,25	1,8	2,5	4,0	5,5
Rated current, A to be set on the disposer motor protector for the following voltages:						
400 V / 3 ph. / 50 Hz	2,2	2,7	3,7	5,5	9,0	12,0
440 V / 3 ph. / 60 Hz	2,2	2,7	3,7	5,5	7,5	10,0
480 V / 3 ph. / 60 Hz	2,2	2,7	3,7	5,0	7,5	10,0
Other 3-ph. voltages available.	1-ph. 220-240V, 50/60Hz also available for models 510A and 515A					
Control voltage	For marine installation the same as motor voltage, for land installation 230V / 50Hz.					
Fuse rating, slow	10 A	10 A	10 A	16 A	16 A	16 A
Characteristic for automatic fuse	D (slow)	D (slow)	D (slow)	D (slow)	D (slow)	D (slow)
Gross / net weight, kg	36 / 25	38 / 27	41 / 30	62 / 43	65 / 46	70 / 51
Measurement a	151	151	151	176	176	176
Measurement b	460 see (3)	460 see (3)	583	560 see (4)	560 see (4)	655
Measurement c	See (3)	See (3)	583-763	560-740 see (4)	560-740 see (4)	655-835
Measurement d	40	40	40	75	75	75
Measurement e	G2" (BSPP), internal thread			G2 ½" (BSPP), internal thread		
Measurement f	253	253	253	310	310	310
Measurement g (legs)	See (3)	See (3)	204	236	236	236

Note 1: Meeting the requirements as backflow protection for liquid category 5 in EN1717.

Note 2: For marine installations with flushing nozzles in sink/discharge cone, without specified rectangular overflow drain and air gap up to the flushing nozzles, which is required according to SS-EN1717 for liquid category 5.

Note 3: Recommended incoming water pressure 3 - 6 bar.

Subject to change without notice.

(1) Installation material needed but not incl. in standard delivery are:

- main electrical safety switch placed on wall/bulkhead for incoming electricity,
- hose with protective steel-covered stocking (minimum inner- $\varnothing$ 9mm) for cold flush water,
- vacuum valve (marine installation),
- water trap for connection to disposer outlet,
- torque protection bar, for fixing disposer to wall/bulkhead.

Can be ordered from DISPERATOR.

(2) For connection to start/stop unit including contactor and overload protector (IP66) placed on wall/bulk head. Start/stop unit to be connected to main electrical safety switch, see (1), but not to earth leakage circuit breaker.

(3) 3-ph. unit without legs as standard. Legs available as option.

(4) Short version (b = 525 mm and c = 525-705 mm) and long version (b = 655 mm and c = 655-835 mm) available as option.

(5) User manual with installation and service instructions, laminated operating instructions and laminated safety instructions as well as electrical documentation are included in delivery.

4. Storage and Displacement

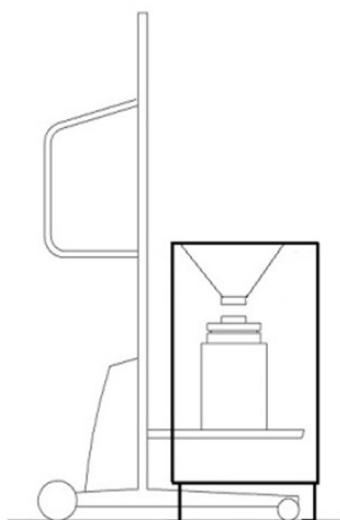
4.1. Storage of the Machine

If the machine will be stocked before installation and use the following applies:

- The machine should be stored in a dry and clean room where the relative humidity may not exceed 60%.
- Recommended storage temperature of -20 °C to + 60 °C.

4.2. Displacement of the Machine

The machine should not be lifted or moved by hand. During installation, we recommend using a pallet jack or forklift, and during service a lifting trolley for component parts in a machine (like a disposer placed inside a cabinet).



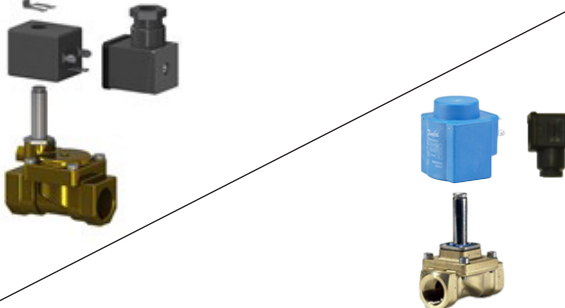
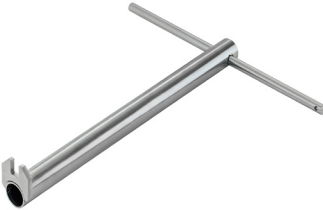
5. Included in Delivery

5.1. Documentation

- This User Manual
- Safety Instruction (laminated),
- Operating Instruction (laminated),
- Electric documentation (connection & wiring diagram and component layout diagram)

5.2. Food Waste Disposer

Disposer with motor size and voltage according to the delivery note, including rubber gasket to be placed between disposer and cone	
BS-flange with nipple G3 (BSPP)", external thread	
Protection for disposer users, inclusive: • Protective lid with shaft, 1 pc. • bushings, 2 pcs. • Interlock switch assembly, 1 pc.	

Start/stop control unit including contactor with motor overload protector and control voltage according to the delivery note	
Complete solenoid valve G½" (BSPP), internal thread and coil with operating voltage according to the delivery note	
Flush pipe / Flush nozzle	
Line strainer G½" (BSPP), internal thread	
Jam release wrench, 1pc. for release of disposer grinding unit, if a non-grindable object by mistake happens to fall therein	
Adjustable legs, 3 pcs. for disposer models having motor power of 1.8 kW or more	

6. Installation Description for the Machine

6.1. Assembly of the Machine

6.1.1. Mounting the Disposer With a BS Mounting

In order to weld a strong joint and to be able to grind to an even and fine surface between the AT-nipple and the sink/ dishwashing line, the AT-nipple is welded with its upper horizontal flange against the sink's underside of the drain opening. The drain opening must be 80 mm (3,149 in.) in diameter. Screw on the BS flange on the socket G3 "to make it easier to weld the nozzle horizontally to the outlet opening of the sink / dishwashing line, remove the BS flange after welding. Seal off the thread and screw on the BS flange on the AT socket. BS flange. Mount the disposer onto the BS-flange.

In cases where a 3" ball valve has been ordered as an accessory between the sink and the disposer, this is specified in the delivery note. To connect the lower outlet of the ball valve to the BS-flange and the disposer, an extra nipple G3" is included, external thread.

6.1.2. Mounting and Support against Floor/Floor plate

Mounting of models 510 and 515, delivered without legs as standard

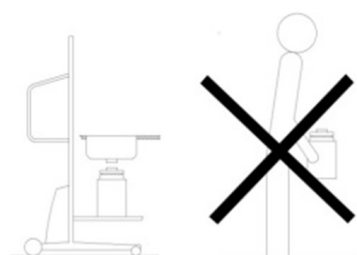
The weight of disposer models 510 and 515 allows them, in most cases, to be hung vertically under the mounting assembly (e.g. under a sink). The standard delivery of these models therefore does not include legs. However, if they are to be placed standing on the floor/floor plate (e.g. beside a peeling machine/dishwasher) these models must be fitted with legs. If legs have been ordered it is specified on the delivery note.

To minimize the risk of injuries, two persons shall always be present when the disposer is installed. Below describe three different approaches, depending on the availability of tools at the installation site.

Place the disposer tightly against the flange of the mounting assembly, by using one of below mentioned hoist methods. Make sure that the disposer top rubber seal is correctly positioned. Tighten the six screws with nuts evenly. The rubber seal should be compressed approximately 1 mm.

Hoist alternative 1

Trolley, see picture below.



Hoist alternative 2

Use a firm and well-balanced jack with a support disk to hoist the disposer into position under the mounting flange.

Hoist alternative 3

If no hoisting tools are available, place the disposer on a solid object of the proper height (for example a wooden crate), and push it in under the mounting flange. To get the proper height of this object measure the space between the floor and the mounting flange and then subtract the height of the disposer and the rubber seal (which is 3 mm thick).

Mounting of models 520, 530, 550 and 575, delivered with legs as standard

The weights of models 520, 530, 550 and 575 require legs for support. At installation site the separately delivered 3 legs must be fixed to the 3 clamps in the disposer bottom plate.

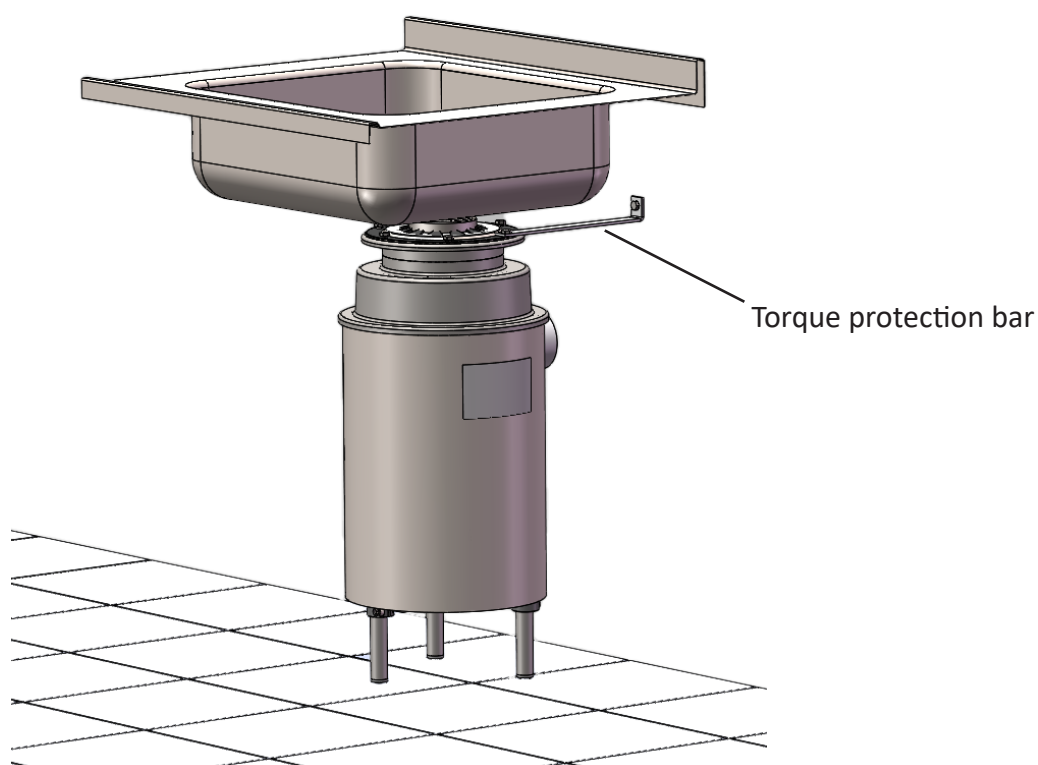


Proceed as follows when mounting the legs:

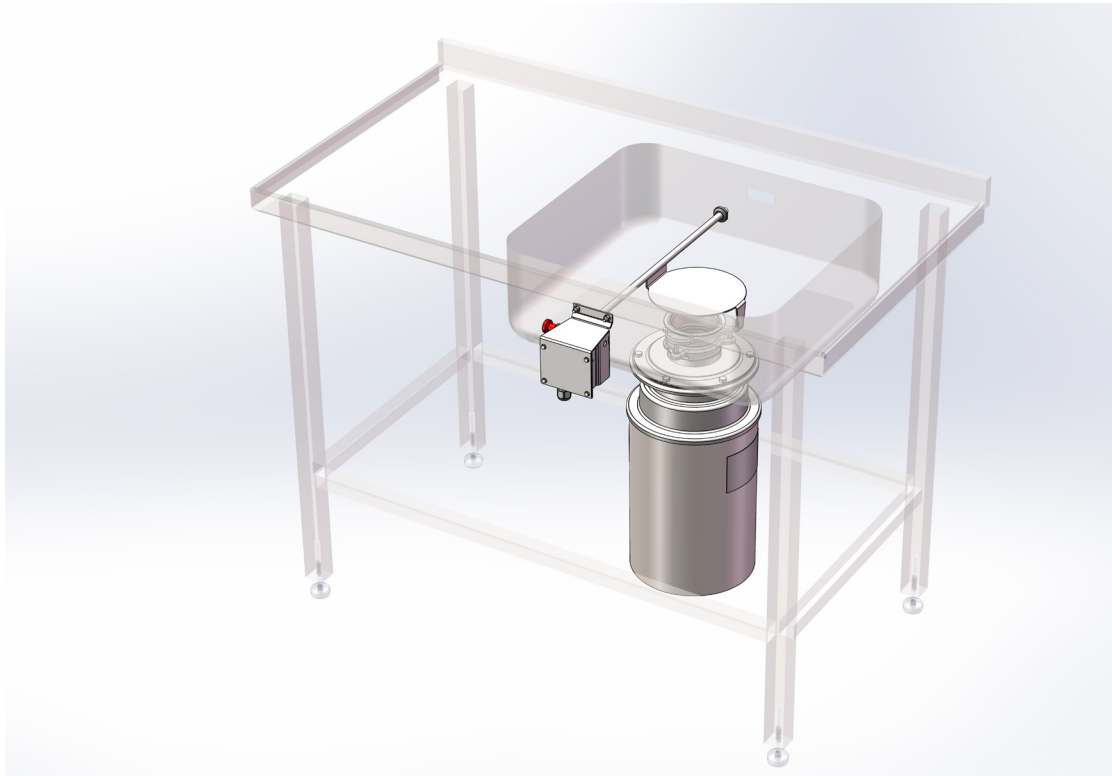
- Measure the height (X mm) between the flange of the mounting assembly and the floor/floor plate.
- Measure the height (Y mm) of the disposer without legs including the 3 mm rubber seal.
- Lay down the disposer carefully on its side. Slide the three legs into respective clamp. Each leg should protrude $X - Y - 4$ mm.
- Tighten the clamps. Make sure that the legs are fixated, and that their position have not changed during the tightening of the screw.
- Place the disposer so that it stands on its legs. Move the disposer carefully into position under the flange of the mounting assembly.
- Using the six screws with nuts fixate the disposer onto the flange with the 3 mm rubber seal in between. Tighten the screws alternately and evenly until the rubber seal is compressed approximately 1 mm.
- Use a jack or a lever to push up the disposer towards the flange of the mounting assembly.
- While this upward pressure is maintained, untighten each leg and pull it downwards. Make sure that all legs are firmly pressed against the floor. Tighten the clamps using a torque of 17 Nm. As this is a critical matter, a torque wrench should be used. If no torque wrench is available use a lever of approximately 30 cm and a force of 6 kg.

6.1.3. Fixation of the Machine

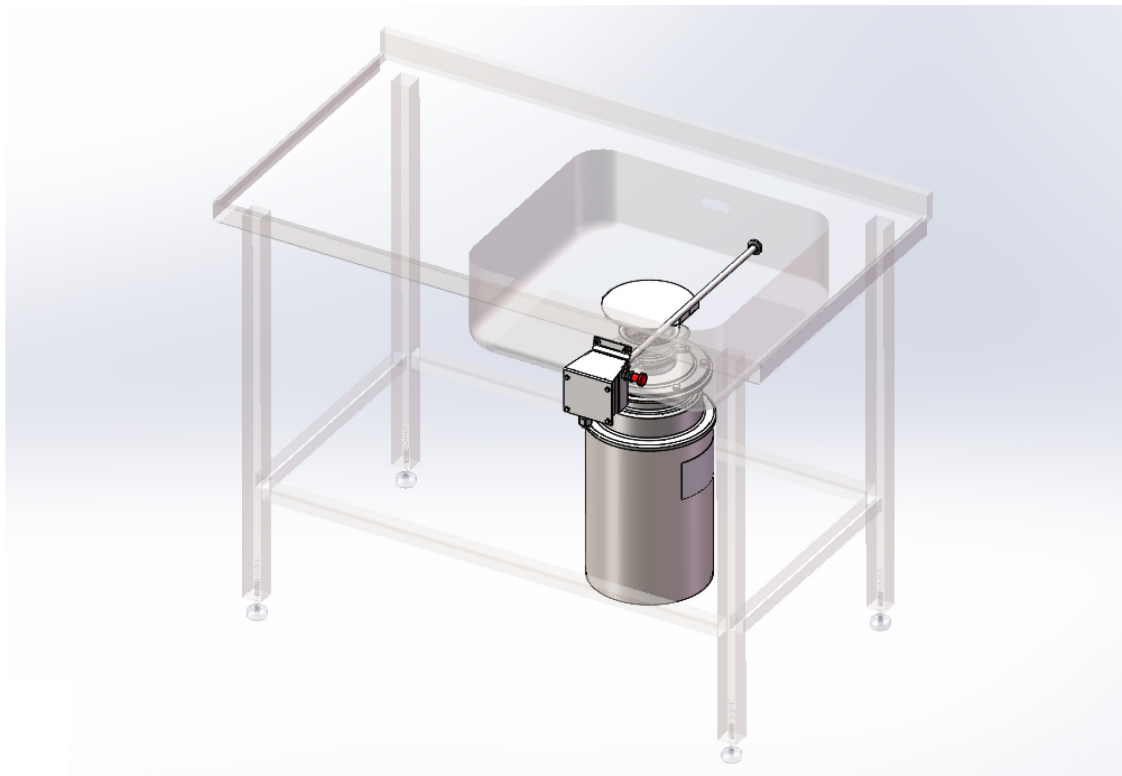
If the disposer can turn in the assembly, or if it is placed freely, for example next to a peeling machine, then the machine must be fixed with a torque protection bar against the wall / bulkhead according to the figure below. When starting or stopping quickly when stuck (for example if cutlery accidentally ends up in the disposer), the motor torque can otherwise turn the disposer so that the drain pipe / water trap is turned out of position and there is a risk of leakage. If the torque protection bar is not suitable due to too great a distance to the wall / bulkhead, the feet can be welded directly to the floor. If the torque protection bar cannot be arranged at the installation site, it is available as an option at Disperator, see section 9.2 (P32). Torque protection for floor mounting is also available as an option from Disperator, which facilitates work during service as the weld around the legs does not need to be cut loose.



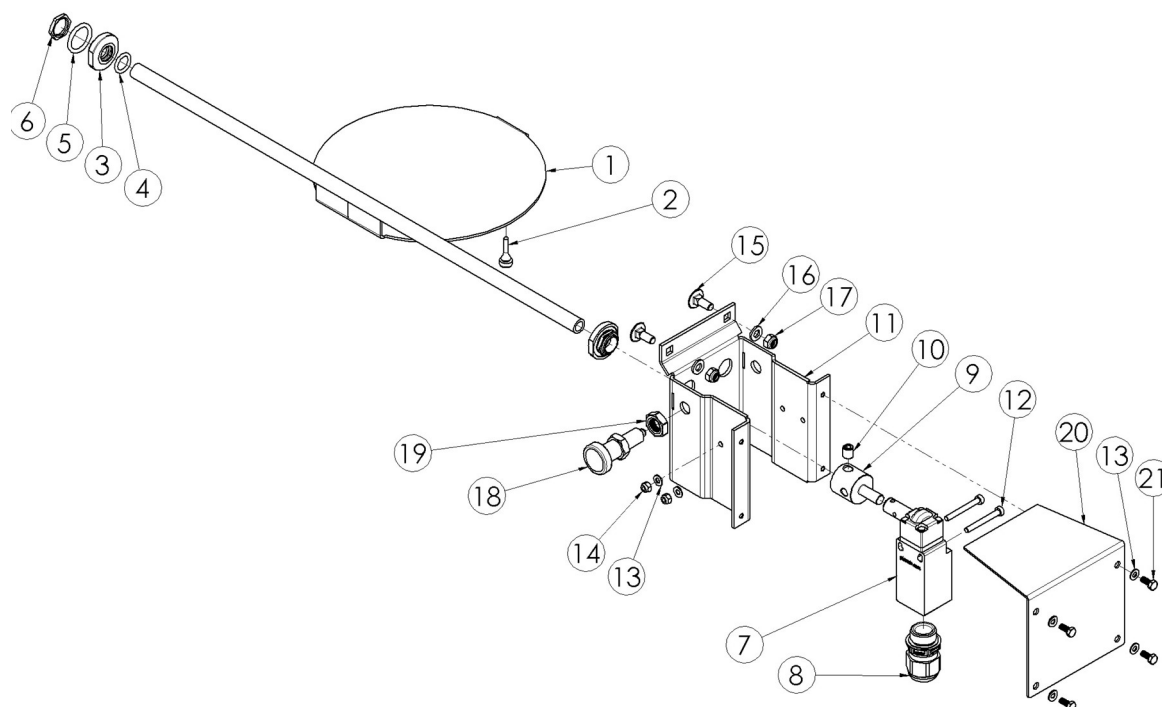
6.1.4. Protective lid connected to interlock switch



Example of a complete installation with disposer and protective cover in sink to the left.



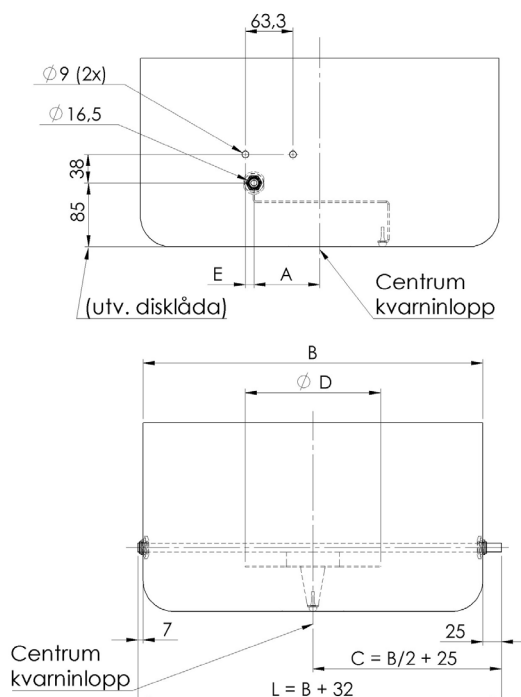
Example of a complete installation with disposer and protective cover in sink to the right.



Item	Quantity	Description	Article no.	Note
1	1	Protective lid Ø180 or Protective lid Ø238	81310001-800 or 81310001-801	
2	1	Rubber buffer	93400174-000	
3	2	Bushing	91310034-000	
4	2	O-ring 12x2,5 NBR 70	91310039-000	Pre-assembled in item 3
5	2	O-ring 19.2x3	91720025-000	
6	2	Nut	91310040-000	
7	1	Interlock switch	90390030-000	
8	1	Cable gland	91800000-031	
9	1	Lock coupling	91310024-001	
10	1	Set screw M8x8	960808008-004	
11	1	Mounting plate	91310026-001	
12	2	Allen screw MC6S M4x35	960304035-002	
13	6	Washer M4	964004000-002	
14	2	Lock nut M4	962304000-002	
15	2	Carriage bolt MVBF M6x16	961306016-002	
16	2	Washer BRB M6	964006000-002	
17	2	Lock nut M6	962306000-002	
18	1	Lock bolt	91720039-000	
19	1	Nut FML6M M12x1,5	962212015-002	
20	1	Cover plate	91310027-001	
21	4	Screw M6S M4x10	960104010-002	

Below mentioned numbers in brackets refer to the position number in the image and the list on the previous pages.

1. Measure, mark and drill two holes diameter 16,5 mm for the shaft of the lid, one hole on each side of the sink/dishwashing line. Make sure that the protective lid (1) is centered above the disposer inlet. See picture below for measurements.



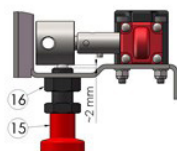
Ø D	A	E (with the lock bolt on the left-hand side)	E (with the lock bolt on the right-hand side)	B	C	L
180	87,5	11,3	52	Width of sink (out- side)	B/2+25	B+32
238	119					

2. Mount the rubber buffer (2) on the protective lid. Put the bushing (3), with the thread outwards, on the shaft of the protective lid (1), one on each side of the lid, note that there is a grease lubricated O-ring (4) in the bushings. Put the lid into the sink by slipping the axle through the holes made in step 1 of this instruction. Put on the nuts (6) on the bushings and tighten them by hand.
3. Make sure that the protective lid is centered above the disposer inlet. Make a mark on the shaft, 25 mm outside of the side of the sink, to which the interlock assembly is to be mounted, and 7 mm outside the sink on the other side. Remove the lid from the sink. Cut the shaft at the marks you just made. Make sure that there are no sharp edges on the ends of the shaft. Note, the O-ring in the bushings is damaged if the ends are poorly graded.
4. Put the O-rings (5) on the bushings and lubricate the inner O-rings (4) with a water-resistant grease, put the bushings on the shaft of the protective lid, one on each side of the lid. Put the lid into the sink. Put on the nuts (6) on the bushings and tighten them. Make sure that the protective lid is closed and in the correct position
5. Fit the cable gland (8) and cable to the interlock switch (7). Loosen the four screws on the top of the interlock switch and turn the top 90 degrees, depending on whether the lock bolt should be on the left or right side

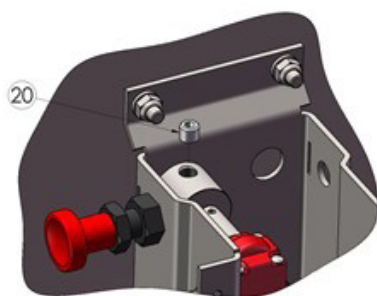
6. Make sure that the interlock switch is in the closed position, you feel this as a distinct position when you turn the switch. Mount the locking coupling (9) on the interlock switch, mount the locking pin (10) that comes with the interlock switch, it must be mounted in the hole closest to the switch, according to the picture below which shows the design with the locking bolt on the left side. Make sure that the hole of the locking bolt in the locking coupling is directed in the correct direction.



7. Mount the interlock switch on the mounting plate (11) with 2 Allen screws (12), washers (13) and locknuts (14). The hole of the locking bolt in the locking coupling must now be in the middle of the hole in the mounting plate. Install the lock nut (16) on the locking bolt (15), mount the locking bolt on the mounting plate (11), leave approx. 2 mm clearance between the threaded part of the locking bolt and the locking coupling. Make sure that the locking bolt pin goes into the locking coupling. Lock the locking bolt with the locknut (16).



8. Mark and drill two holes $\varnothing$ 9mm on the side of the sink where the interlock mechanism is to be mounted. To do this, mount the locking mechanism (mounting plate with the locking switch) on the shaft of the protective cover and use this mounting plate as a template to mark the two holes.
9. Install the interlocking mechanism, using 2 carriage bolts (17), washers (18) and locknuts (19).
10. Make sure that the protective lid is completely closed. Apply thread locking fluid (Loctite 243 medium strength) to the stop screw (20), mount the stop screw on the lock coupling (9), turn the lock coupling as much as possible without the protective cover moving, see picture below. NOTE! When fitting the stop screw, screw the stop screw until it receives the protective cover shaft, then tighten the stop screw another 360 degrees (1 turn). The tip of the stop screw has now been pushed down into the protective cover shaft, thereby ensuring that the shaft cannot slide on the locking coupling.



11. Fit the cover (21) with 4 screws (22) and washers (13).

Make sure that the interlock switch cable is protected from damage by being suspended and fixed all the way from the sink to its connection in the start / stop unit on the wall / bulkhead. Attach the cable to, for example, the bench legs, frame or the underlying wall / bulkhead.

6.2. Connection of flushing water

For the machines ordered for connection to flushing water according to the requirements of standard EN 1717 (in the UK also WRAS), or to be installed in countries where this standard must be complied with, the machine's draft flushing water is delivered according to these requirements to prevent contamination by suction in drinking water pipes.

This standard EN 1717 defines five liquid categories that are or could come into contact with drinking water. Category 5 is the category with the highest protective requirements and which applies in all kitchens where food is handled, regardless of whether food waste management equipment is there or not. If stated when ordering, all Disperator's machine models can be delivered in accordance with the requirements for category 5, ie. the category with the highest protection against contamination of drinking water pipes.

Connection of flushing water to the delivered machine may only be carried out by a qualified VA installer and in accordance with current local VA regulations. DISPERATOR takes no responsibility for, according to standard EN 1717, a machine that is incorrectly connected to the drinking water line.

The machine's automatic rinsing water control is to be connected to cold rinsing water (hot water is not needed).

6.2.1. Water pipe DN15

To provide the correct amount of flushing water to the machine, the incoming water pipe (incl. accessories and protection devices against suction, cut-off valves, etc.) must have the same dimension as the connection to the machine assembly, ie. DN15. No throttling may exist up to the flushing water connection on the machine.

6.2.2. Line Strainer DN15 and Solenoid Valve DN15

The delivered line strainer, DN15 must be mounted in the flow direction before the solenoid valve, DN15 in the incoming cold water pipe to the machine. Also make sure that the line strainer and solenoid valve are mounted in the correct flow direction (see the arrow on these components), and that the nut on the line strainer (which is to be opened when cleaning the line strainer) is directed downwards. Line strainer and solenoid valve have G½" (BSPP), internal thread.

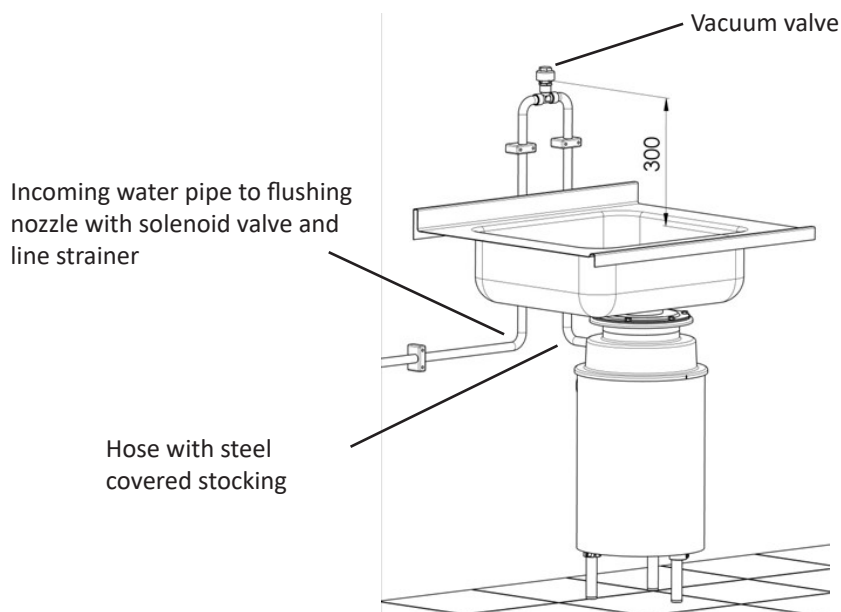
For funnel mounting that is welded into other manufacturers' table tops / workbenches, and for freestanding cabinet and table mounting, these components are pre-assembled from the factory on the assembly for connection to cold water supply. Connection to these assemblies is R½" (BSPT), external thread.

6.2.3. Hose with Protective Steel-Covered Stocking for Flushing Water, minimum inner-Ø 9 mm

Between the incoming water pipe mounted on the wall/bulkhead, and the connection for flushing water on the machine assembly, a hose with protective steel-covered stocking (with minimum inner-Ø 9 mm) must be fitted. This hose absorbs the compressive push in the pipe when the flushing water is turned on and absorbs any small vibrations which may occur during the grinding process of the disposer. This hose is not included in standard delivery but is available as an option from Disperator.

6.2.4. Other orders / installations for which standard EN 1717 does not apply

In cases where standard EN 1717 does not apply (eg countries outside the EU or marine installations) it is still recommended that a vacuum valve (non-return valve), G½" (BSPP), be installed on top of the lyre-shaped incoming water pipe according to the figure below. The vacuum valve protects the water pipe against re-suction in the event of overflow. Vacuum valve is not included in standard delivery but can be ordered as an option from Disperator.



The picture above shows an example of the location of a vacuum valve above a standard installation of a cabinet.

6.3. Connection of Machine Outlet to Water Trap and Sewer Pipe

Connection of water trap and sewer pipe to the delivered disposer must be done by an authorized installer of sewer supply and in accordance to valid local regulations. The water trap is not included in standard delivery but is available as an option from Disperator.

6.3.1. Dimensions

The water trap and the sewer pipe must have the same dimensions as the outlet flange of the disposer (i.e. DN50 for models 510, 515 and 520, and DN65 for models 530, 550 and 575), in order to allow free wastewater flow from the disposer. No throttling in the water trap and sewer pipe may exist.

6.3.2. Depth and Threshold of Water Trap

The depth of the water trap (measurement "d" in figure below) must be as small as possible in order to obtain the best possible flow with the largest amounts of food waste. The water trap must also be deep enough, so that the water threshold "d1" is approximately 100 mm for models 510, 515 and 520 and approximately 160 mm for models 530, 550 and 575.

6.3.3. Curves and Bends

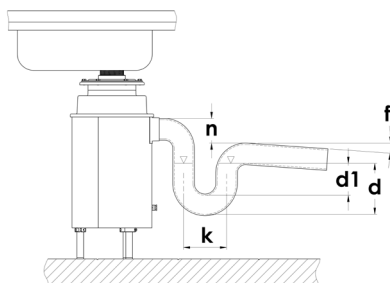
The water trap, and all bends in the sewer pipe, must be drawn without sharp bends or curves, according to local standards. The distance "k" in the figure below must be 100-120 mm for models 510, 515 and 520 and 130-150 mm for models 530, 550 and 575.

6.3.4. Level Difference of Water Trap

The level difference (measurement "n" in figure below) must be at least equal to the inner sewer pipe diameter, which is dependent on the wall thickness of the water trap (however approximately 50 mm for disposer models 510, 515 and 520 and approximately 65 mm for models 530, 550 and 575).

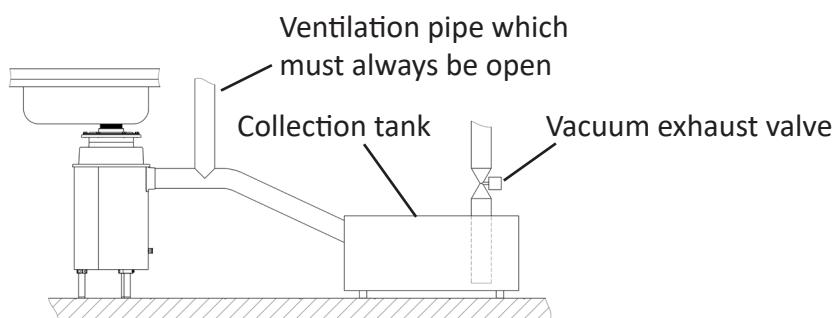
6.3.5. Slope of Sewer Pipe

The inclination of the sewer pipe (measurement "f" in figure below) should normally be 2:100 (minimum 1,5:100, maximum 3:100). Horizontal sewer pipes must always be avoided. Also greater inclination than mentioned above must be avoided, as the water then flows faster and away from the waste.



6.3.6. Vacuum Evacuation

For installations where the disposer is evacuated by means of a vacuum, a water trap must not be connected to the outlet of the disposer. Instead, the disposer is connected directly to the collection tank of the vacuum system. It is important that the sewer pipe, between the disposer and the collection tank, has a ventilation pipe that is always open (as shown in the figure below). A ventilation pipe must be fitted even if the collecting tank has automatic airing.



We emphasize that all users of vacuum evacuation are recommended to use an air inlet between the outlet of the disposer and the vacuum valve to reduce the risk of the grease content of the disposer's sealing packings being emptied during the vacuum evacuation.

As a complementary offering for those customers who do not accept an open-air inlet pipe, certain customers are using the solution described below, specifically with disposer for batch processing, such as the Disperator models MI hoppers and MB cabinets. In addition, we give the following alternative recommendation on the requirements for vacuum evacuation systems:

To prevent the seals from running dry, an automatic aeration valve can be installed in the line between the disposer outlet and an automatic vacuum valve. This vent valve opens at a certain pressure difference against an adjustable spring force and has a certified flow rate during evacuation. As soon as the vacuum valve closes, the air inlet valve also closes. The valve protects seals, carrier, and motor, blocks bad odors and avoids operating errors. This recommendation ensures that the service life of the disposer is maximized with regular maintenance.

6.4. Electrical Connection

The electrical connection of the delivered machine must be done by an authorized electrician and in accordance to valid local regulations.

The wiring made at the factory, and the electrical connections to be done during installation, are shown in the electrical wiring diagram attached to this manual. The machine's specific electrical data are given in this manual, section 3.2 above, as well as on its serial number plate located on its outer cover (in cabinet assemblies there is also an additional plate inside the cabinet).



6.4.1. Supply Voltage

Check that the supply voltage to be connected corresponds to the specified voltage on the machine's serial number plate.

6.4.2. Mains Fuses

Check that the supply voltage for the delivered machine is fused and protected as specified in section 3.2 of this manual.

6.4.3. Wall/Bulkhead Mounted Electrical Security Breaker

A separate wall / bulkhead mounted main electrical security breaker (circuit breaker) must be connected in the incoming power line to the machine. The electrical security breaker is not included in standard delivery but is available as an option from Disperator.

6.4.4. Cable Dimension

Use connection cable having 1.5 mm² wires for machines having a rated current up to 14A. For machines having a rated current above 14A, use 2.5 mm² wires. The rated voltage and current is specified on the machine's serial number plate.

6.4.5. Cable Protection

All electrical cables must be protected against damage by being securely fastened, for example to kitchen furniture or wall/bulkhead. If there is a risk that the cables can be damaged, for example by passing trolleys, then the cables must be protected by a flexible sleeve or conduit. The cables must never be kept on the floor/floor plate.



6.4.6. Earth Wire

- The earth wire must be longer than the main voltage wires, when connecting to the cable terminal block. This gives earth protection in case the voltage wires become unfixed in the cable nipple, allowing them to be pulled from their terminals.
- The machine must not be connected via residual current device, RCD (also called earth leakage circuit breaker). The reason is that the currents in all 3-phase motors during start-up are out of balance until the motor comes up to speed, why the RCD without intended reason will trip. Note also that when the machine's electrical connection is permanently installed through a wall / bulkhead mounted electrical security breaker (see item 6.4.3. above), usually under current rules in most countries no RCD is required.



6.4.7. Direction of Rotation for the Disposer

The disposer operates correctly irrespective of the motor's rotational direction. It is therefore irrelevant in which sequence the electrical phases are connected to the disposer motor.

6.4.8. Protective lid Connected to Safety Interlock Switch

- Check the function of the interlock switch. The machine and its idle speed must have stopped before the protective lid above the inlet of the disposer has been released and removed.
- If necessary, adjust the position of this switch and make sure it is properly fixed.



6.5. Start Up and Final Testing

Fasten the laminated operating and safety instructions (included in delivery) in a place on the wall / bulkhead where they are easily seen by the operator before the start of the machine.



6.5.1. Check before Start Up

Disconnect the power on the main electrical security breaker (placed on the wall/bulkhead) and lock it with a padlock if you need to leave the machine before this section 6.5 is completed.

Check that the rotary shredder in the inlet opening of the disposer turns freely 360° in both directions by hand, and make sure that no foreign object has been dropped into the grinding unit during installation.

6.5.2. Checks during Start Up

- a) Start the disposer and determine that the grinder rotate.
- b) Check for automatic flushing water. The water should come directly when starting the machine.
- c) Check assembly, flushing water connections and drain connections for possible leaks.
- d) Make sure that the safety interlock switch works properly according to section 6.4.8 above.

6.5.3. Final Measures

If the machine fails to operate, see section 8.3. "Trouble shooting" in this manual.

Before the documentation and the jam release wrench for the disposer grinding unit are handed over to the staff responsible for the machine in the kitchen/galley, instruct this staff about the operation and daily maintenance of the machine, especially about what is said under section 7 and 8 of this manual.



7. Safety Instructions

Read these safety instructions before using the machine!

1.



- 1.1 For continuously fed machine with open inlet for food waste
- There is a rotating disc under the machine inlet for food waste. Do not insert hand into this inlet when the machine is running.
 - Use protective goggles when bones and similar types of hard food waste are fed into the machine.

- 1.2 For batch fed machines with tightly sealed top cover above the inlet for food waste.
There is a rotating disc under the machine top cover. Do not open this protective cover when the machine is running.

2. If the machine is running even though the interlock (protective cover) above the machine inlet is open, press the red stop button, disconnect and lock the main electrical safety breaker on the wall/bulkhead with a padlock, and call for service.



3.

During all overhaul and service work on the machine, the main electrical safety breaker on the wall/bulkhead must be locked in the OFF-position with a padlock.

4.



Depending on how the machine is assembled to the surrounding kitchen/ galley furniture, it may emit a noise level of more than 70dB(A). Use hearing protection when bones and similar types of hard food waste are fed into the machine.

5.



Immediately press the red stop button if e.g. cutlery or other non-grindable items are found in the food waste or accidentally are dropped into the machine, or if unfamiliar noises are heard. See section 8.3, "Trouble shooting" in the user manual.

8. Operating Instructions

The machine is intended for collection of food waste only!
Also note the following:

1. Food waste that is difficult to grind, such as vegetables with long fibers, tough fish skins and sinewy meat, should when being fed into the machine be divided into pieces of 3-5 cm (1-2 inch) and mixed with other food waste.



2. Dry and sticky food waste (such as steamed rice, pasta, mashed potatoes, bread) should soak in water before being fed into the machine.



For processors in the GTS-series, extra flushing water can if needed also be added by pressing the blue button.

3. Hard shells in various forms (e.g. from clams, oysters, crabs etc.) must not be fed into the machine as it among other things causes drainpipe blockages.



Also larger amounts of eggshells must not be fed into the machine as it also causes drainpipe blockages.



- 4.1 For continuously fed machines with open inlet for food waste and having a motor power of 2.5kW or more, also larger amounts of bones, and larger sized bones, can be mixed with other food waste when being fed into the machine.



- 4.2 For batch fed machines of 2.5kW or more, and with tightly sealed top cover above the inlet for food waste, also any single larger sized bone can be mixed with other food waste when being fed into the machine.

8.1. Start and stop



1. Press green button (1) – disposer and flushing water starts
2. Feed food waste into disposer in an even and continuous manner.
3. When the grinding is completed the disposer motor's idle sound is heard.
4. Wait for 15 secs. Press red stop button (0) – disposer and flushing water stops within 5 secs.

8.2. Daily cleaning of the disposer

1. Press the green button (1) - the disposer and flushing water start. Flush clean inlet and its protective lid.
2. Press the red stop button (0) - the disposer stops within 5 secs.
3. Use main electrical safety breaker placed on the wall / bulkhead. Lock the switch with a padlock if you temporarily leave the disposer before cleaning is completed according to point 7 below.
4. Use protective gloves.
5. Open the protective lid above the disposer inlet by pulling out the spring-loaded locking bolt. Keep it extended and lift the lid.
6. Clean the hopper and the underside of the protective lid. Use a mild detergent if necessary.
7. Close the protective lid. This closes the interlock switch.
8. Connect the electrical supply on the main electrical safety breaker placed on the wall / bulkhead.
9. Press the green button (1) to start and empty the waste and water from the disposer.
10. Press the red stop button (0) - the disposer stops within 5 secs.



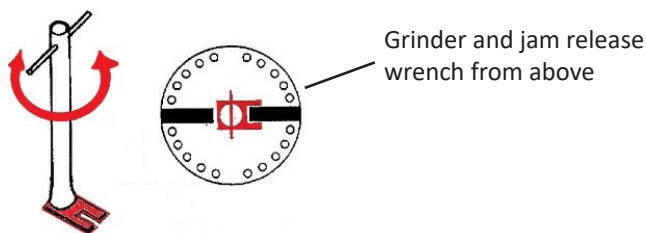
NOTE! To prevent the lid from falling down, make sure the lid is in its locked position.

8.3. Trouble Shooting

8.3.1. Disposer Reduces Speed, Stops or does not Start

A humming sound might be heard from the disposer motor

1. Press the red stop button (0).
2. Use the main electrical security breaker placed on the wall/bulkhead to disconnect electrical supply. Lock the breaker with a padlock if you temporarily need to leave the machine before step 11 below is completed.
3. Use protective gloves. Open the protective cover above the disposer inlet. Check if something is jammed in the disposer grinding unit.
4. If something is jammed, place the jam release wrench on the center washer. The recess on the lower plate of the wrench should grab one of the two bars on the disc of the grinding unit, see picture below.



5. Release the disc of the grinding unit by rotating the wrench backwards and forwards until this shredder disc rotates freely a complete turn in both directions. If needed, extend the bar on the wrench and hit the bar with a hammer/rubber mallet.
6. Remove the jam release wrench.
7. Remove any non-grindable object from the disposer grinding unit, e.g. cutlery.
8. Close the protective cover above the disposer inlet, and make sure that it is completely closed. Also make sure that the related interlock switch connects.
9. Check wall fuses/automatic breakers. Change/reset if needed.
10. Reset motor overload protector by pressing in the red button (0) on the start & stop unit.
11. Connect the electrical supply on the main electrical security breaker placed on the wall/bulkhead.
12. Press the green button (1) to start and empty the machine.
13. Press the red button (0) - the machine stops.



8.3.2. Machine Starts but there is no Flushing Water

1. Is the shut off valve in the water supply pipe open? If not, open this valve.
2. Is a clicking sound heard when activating the solenoid valve (starting the machine)? If not, change the coil.
3. Is the line strainer clogged? Turn off water supply, open nut on strainer and clean. Close nut on strainer carefully without damaging the seal, and make sure it is tight when the machine is restarted.



Open this nut in order to clean the line strainer

4. Have timer relay settings been changed by mistake, or is timer out of order?

8.3.3. Machine does not Start and makes no Sound

1. Check that the protective cover above the disposer inlet is in place and properly closed.
2. Check that the main electrical security breaker on the wall/bulkhead is in ON-position.
3. Make sure the wall fuses / automatic breakers are in order and switched on.
4. Check that the motor overload protector for the disposer is reset by pressing in the red button (0) on the start & stop unit.

If the fault cannot be remedied, please contact authorized service personnel or Disperator AB / local representative. Always provide the machine's serial number when contacting Disperator.

9. Service Instructions

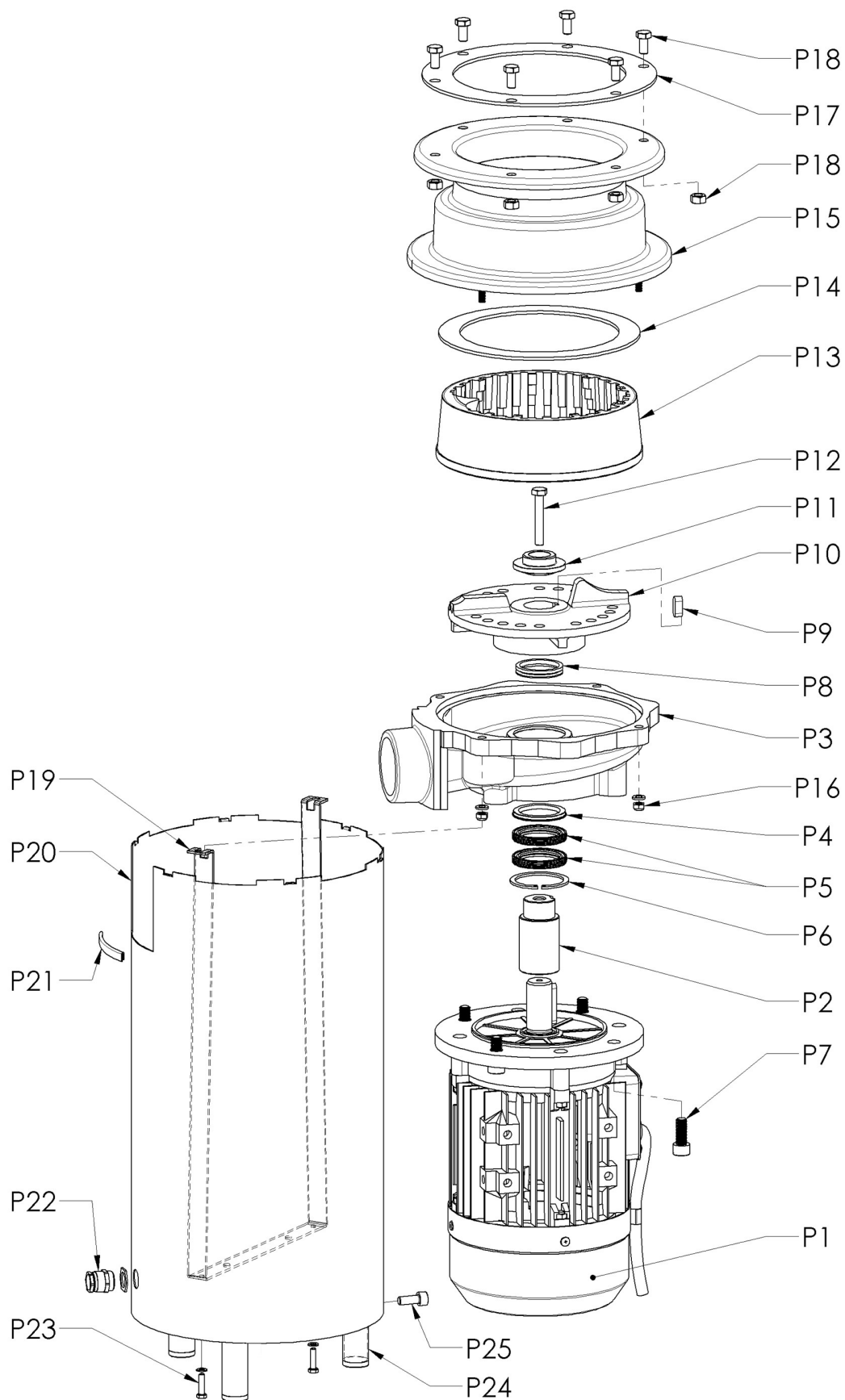
9.1. Authorization

Disconnection and reconnection of the machine to incoming water & sewer service and electricity may only be carried out by authorized personnel and in accordance with valid local regulations.

Upon delivery of the machine, its electrical documentation is attached to this user manual.



9.2. Exploded Views and Spare Parts List for the Disposer



SERVICE PACKAGE 1 - Parts to be replaced during disassembly and for overhaul maintenance
The parts in service package 1 are not sold separately

Position No:	Qty:	Denomination:	Spare Part No:
P4	1	Washer for V-ring seal	-03/00
P5	2	Axle seal, with stainless spring	-03/02
P6	1	Locking ring	-03/03
P7	4	Screw for end shield assembly	-23
P8	1	V-ring seal	-03/01
P9	1	Key for carrier	-10
P12	1	Axle screw	-07
P14	1	Seal for stationary shredder	-05
P16	4	Locking nut and washer for hood assembly	-25
P17	1	Seal for hood flange	-08
P18	6	Screw and nut for disposer assembly	-22
P23	2	Screw and washer for housing assembly	-26
Not depicted parts			
P26	1	Special grease for seals and carrier	-04
P27	1	Rubber sealing compound	-09

SERVICE PACKAGE 2 - Parts that together with parts in SERVICE PACKAGE 1 must be replaced due to wear

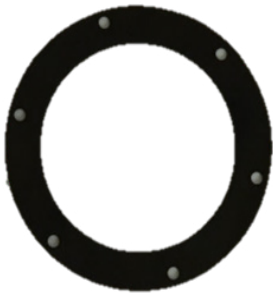
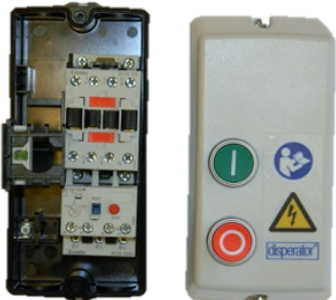
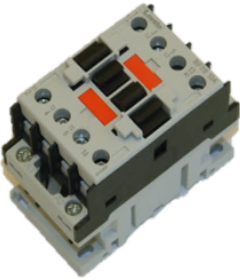
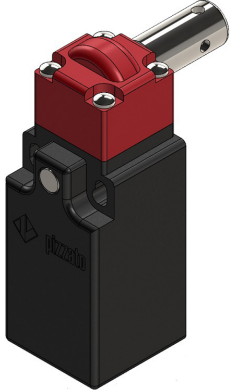
Position No:	Qty:	Denomination:	Spare Part No:
P2	1	Carrier	-18
P4	1	Washer for V-ring seal	-03/00
P5	2	Axle seal, with stainless spring	-03/02
P6	1	Locking ring	-03/03
P7	4	Screw for end shield assembly	-23
P8	1	V-ring seal	-03/01
P9	1	Key for carrier	-10
P10	1	Rotary shredder	-02
P11	1	Axle washer	-06
P12	1	Axle screw	-07
P13	1	Stationary shredder	-01
P14	1	Seal for stationary shredder	-05
P16	4	Locking nut and washer for hood assembly	-25
P17	1	Seal for hood flange	-08
P18	6	Screw and nut for disposer assembly	-22
P23	2	Screw and washer for housing assembly	-26
Not depicted parts			
P26	1	Special grease for seals and carrier	-04
P27	1	Rubber sealing compound	-09
P31	1	Carrier removal screw	

OTHER PARTS - Parts that should be replaced as needed

Position No:	Qty:	Denomination:	Spare Part No:
P1	1	Motor with drained upper flange	-14
P3	1	End shield	-13
P15	1	Hood	-16
Below parts with Pos. No. P19 – P25 are not used for disposers installed in closed cabinet models			
P19	1	Strap for housing	-17
P20	1	Housing	-15
P21	1	Sealing list for housing	-15/01
P22	1	Cable gland with nut	-19
P23	2	Screw and washer for housing assembly	-26
P24	3	Adjustable disposer leg (only for Model 520, 530, 550 and 575)	-29
P25	3	Screw for disposer leg	-29/01
Not depicted parts			
P28	2	Axle seal, motor drive end and motor non-drive end	-14/01
P29	2	Bearing, motor drive end and motor non-drive end	-14/02
P30	1	Key for motor shaft	-14/03
Parts depicted on the next pages			
P32	1	Torque protection bar for fixation of disposer in wall/bulkhead	-28/V
P33	1	Jam release wrench for rotary shredder	-31
P34	1	Solenoid valve, G½" (BSPP), internal thread, excl. coil, cable plug and fixating washer	-35
P35	1	Coil for solenoid valve	-36
P36	1	Line strainer, G½" (BSPP), internal thread	-37
P37	1	Start & stop unit incl. contactor with motor overload protector	-38
P38	1	Contactor with coil	-38/1
P39	1	Start contact	-38/2
P40	1	Motor overload protector	-38/3
P41	1	Interlock switch	-39
P42		Timer	-

Always state machine serial number and spare part number (see above) when ordering spare parts.

NOTE! That the correct quality and strength of all nuts and screws used are important.
Disperator can not guarantee the safety if other screws and nuts than those ordered from us are used.

		
P17	P32	P33
		
P34	P35	P36
		
P37	P38	P39
		
P40	P41	P42

9.3. Overhaul of Protection Cover with Switch, Assembly and Connections

The below designations within brackets refers to the position numbers on the exploded view drawing with associated spare part list of the disposer in section 9.2.

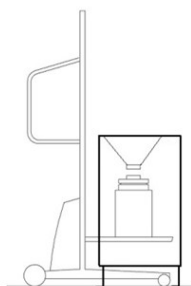
The following checks of the machine must be done in accordance with the table in section 9.7, "Overhaul and Maintenance Intervals" – i.e. make sure that:

- all screws and nuts (P18) between disposer and assembly are tightened and in good condition,
- disposer connection to the sewer pipe is sealed and fixed,
- the flushing water connection for disposer is sealed and fixed,
- all cable glands are tight and fixed,
- the disposer is securely fixated either to the wall/bulkhead or the floor/floor plate.

9.4. Dismantling of Disposer

The below designations within brackets refers to the position numbers on the exploded view drawing with associated spare part list of the disposer in section 9.2.

1. Use the main electrical security breaker on the wall/bulkhead to disconnect electrical supply and lock the breaker with a padlock.
2. Disconnect the flushing water supply to the disposer by closing a valve in the supply line.
3. Disconnect the disposer motor (P1) connection cable from the start & stop control unit.
4. Disconnect the water trap from the disposer outlet on the end shield (P3).
5. Use a trolley which lifting plate can be inserted under the disposer, or alternatively a steady jack with lifting plate. Detach the disposer from the assembly (6 screws and nuts, P18), and remove possible disposer fixation from the wall/bulkhead or floor/floor plate. Move the disposer to a suitable workbench for the continued dismantling.



For disposers installed in closed cabinets (e.g. the models in 500-MB and 500-MC series) the parts with position number (P19) up to and including (P25) are not used. For these start the dismantling of the disposer from item 8 below by loosening the four nuts with washers (P16).

6. Turn the grinder upside down and remove the housing (P20) by loosening the two screws (P23), and loosen the cable gland (P22) and insert the cable into the housing.
7. Mark on the end shield (P3) the position of the strap (P19) and then remove it by loosening two nuts (P16). Turn the grinder over again. Loosen the remaining two nuts with washers (P16).
8. These four nuts (P16) must always be changed for new ones before reassembly, as they are lock nuts. Note the location of the disposer outlet on the end shield (P3) relative to the hole pattern on the hood (P15) upper side, so that the outlet later may be reassembled in the same direction. For this purpose, is also an arrow engraved on the hood (P15) lower edge, which when reassembling shall be above the outlet of the end shield (P3). Remove the hood (P15).
9. Remove the seal (P14) on the stationary shredder. This seal must always be replaced with a new seal when reassembled.

10. Pry the stationary shredder (P13) loose from the end shield (P3) using a crowbar that levers against the large tooth on the inside edge and is supported by the rotary shredder (P10) close to one of the two shredder blades. See photo below.



11. Loosen the axle screw (P12). If the rotating shredder (P10) keeps turning, and cannot be held still manually, use a pipe wrench to hold one of its shredder blades. Alternatively, lock the rotary shredder with a screwdriver placed through one of the holes at the disposer outlet (see photo below).



12. Remove the rotary shredder (P10) by placing two crowbars opposite one another under the edge of the shredder, supported by the side of the end shield (P3). See photo below.



13. Remove the V-ring seal (P8) and loosen the 4 fixing screws (P7) of the end shield (P3). Note the position of the outlet on the end shield (P3) relative to the terminal box for cable connection on the motor (P1), so that this outlet will receive the same direction when reassembling the disposer. Remove the end shield.
14. Inspect the washer (P4) for possible wear caused by the V-ring seal. Replace the washer if necessary.
15. Turn the end shield (P3) upside down and remove the locking ring (P6) by means of a circlip pliers. See photo below. With some adequate protection in between (e.g. a piece of wood as in the below photo), apply pressure to the washer (P4) in order to get the two axle seals (P5) out.



After this dismantling make sure that the surface of the sealing washer (P4) remains in good condition.

16. Examine the contact surfaces of the carrier (P2) for wear caused by the axle seals. There should only be two small symmetrical (barely noticeable) tracks on the carrier (P2) if it is to be reused. If the tracks are noticeable, asymmetrical or more than two, replace the carrier.



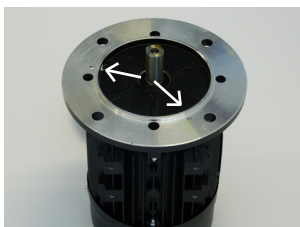
17. Terminate dismantling here if carrier (P2) and motor (P1) are not to be replaced. Start the reassembling of the disposer from item 5 in section 9.5. below.

The V-ring seal (P8) and the two axle seals (P5) with special grease (P26) together with stationary seals (P14) and (P17) must be replaced at each dismantling.

18. In Service Package 2 a disassembly screw (P31) for the carrier (P2) is included. Use this screw on top of the carrier and screw it down. This will remove the carrier from the motor axle. If needed, use the rotary shredder (P10) as a handle to prevent the motor axle from rotating. Alternatively, hold the carrier with a pair of pliers and a soft cloth in between as shown in the photo below.

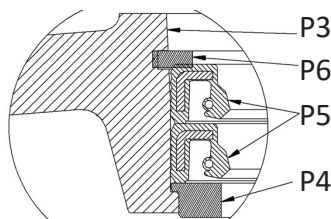


19. When changing the motor (P1), make sure that the new motor has the same classification and quality as the original. The motor must have two holes in the upper flange to allow for ventilation and drainage of water condensation (see arrows on photo below and original motor). When drilling these holes in the motor upper flange, it is important to drill at the correct angle, so that it does not penetrate the motor winding. All replacement motors delivered by Disperator have premade drainage holes.

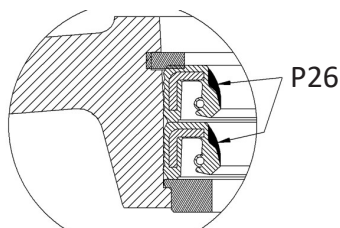


9.5. Assembly of Disposer

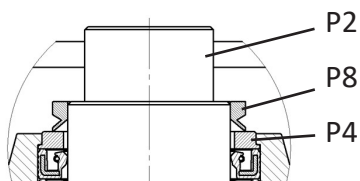
1. Clean all components carefully. Wipe the surface of the motor (P1) upper flange and its shaft. Make sure that there is no dust or grease residue.
2. Make sure that the motor shaft key (P30) is in the correct position. Apply a thin layer of Disperator special grease (P26) on the motor shaft.
3. Wipe the carrier (P2) clean on the inside and outside.
4. Mark onto the motor shaft the depth of the hole in the carrier (P2). From the top of the motor shaft, this measure is 38 mm for models 510, 515, and 48 mm for model 520, and 58 mm for models 530, 550 and 575. Carefully press the carrier (P2) onto the motor shaft all the way down to the mark. If hand power is not enough, use the axle screw (P12) as a mounting tool. If needed, use the rotary shredder (P10) as a handle to prevent the carrier from rotating.
5. On the end shield (P3), clean the center hole for the axle seals (P5).
6. Place the washer (P4) in the end shield with the flange facing towards the motor (see the sketch below under item 8, where the parts are seen with the end shield placed upside down as on the photo to the left).
7. Grease the sealing face of this center hole in the end-shield (P3) with special grease (P26).
8. To avoid damaging the seals (P5, 2pcs), press each seal one at the time into position in the end shield using a tool (for example a shaft end or other round bar, see below photo) that has the same outer diameter as these seals. The seals shall be placed with the opening and stainless spring upwards towards the washer (P4) according to the below sketch.



9. The seals are fixated by fitting the locking ring (P6) into the groove in the end shield (P3) according to the above sketch under item 8. Tap on this ring to ensure that it is seated properly in the groove in the end shield.
10. With a clean and soft putty knife fill the grooves along the sealing lips in the axle seals (P5) with special grease (P26). Be sure no dirt or particles happen to fall into this greasing.



11. With a clean soft cloth lubricate a thin layer of special grease (P26) on the carrier (P2) sealing surface for the axle seals (P5).
12. With reference to section 9.4, item 13 above, refit the end shield (P3) so that its outlet ends up 180° offset from the motor (P1) terminal box for cable connection. Take great care so that the lips on the axle seals (P5, 2pcs) not are damaged. For disposer models 510, 515 and 520 secure the end shield with tightening torque 47 Nm on the four screws (P7), and for models 530, 550 and 575 secure the end shield with tightening torque 81 Nm on the four screws (P7).
13. Grease the sealing lip of the V-ring seal (P8) and its seal washer (P4) using special grease (P26). Fit the V-ring seal over the carrier (P2) with its seal lip against the seal washer (P4).



14. Insert a small click of special grease (P26) into the keyway of the carrier (P2) and push on the key (P9).
15. Wipe clean the axle hole in the rotary shredder (P10). Also make sure that the mating surfaces on the end shield (P3) and the stationary shredder (P13) are clean.
16. Carefully fit the rotary shredder (P10) on the carrier (P2).
17. Wipe the carrier (P2) clean from excess grease.
18. Apply a layer of rubber sealing compound (P27) over the joint between rotary shredder and carrier (see photo below). Make sure that no sealing compound enters the screw hole of the carrier.



19. Fit the axle washer (P11) on the rotary shredder. Apply rubber sealing compound around the underside of the entire head of the axle screw (P12) and mount this screw. Make sure that sealing compound is squeezed out around the entire circumference of the axle washer, and also around the entire head of the axle screw. For disposer models 510 and 515 the axle screw is tightened with torque 9,3 Nm, and for model 520 the axle screw is tightened with torque 22 Nm, and for models 530, 550 and 575 the axle screw is tightened with torque 44 Nm.
20. Apply a thin uninterrupted string of rubber sealing compound (P27) in the seat of the end shield (P3) in which the stationary shredder (P13) should be pressed down. See below photo.



21. Carefully position the stationary shredder (P13) with its upper large tooth closest to the outlet of the end shield (P3).
22. Tap around the top of the stationary shredder (P13) with a plastic hammer to fix it in the end shield (P3), and make sure that the stationary shredder is all the way down in the seat of the end shield.
23. Secure the stationary shredder (P13) to the end shield (P3) by hammering 6 punch marks on the end shield with even distances around the joint between these two articles. See below photo.



24. Fit a new rubber seal (P14) on the top of the stationary shredder (P13). Make sure that it is centered.
25. Wipe clean the surface of the hood (P15) that faces the rubber seal (P14).
26. Carefully fit the hood (P15). For the upper hole pattern of the hood to end up in the same way as before dismantling, the outside arrow mark on the hood lower edge shall be positioned centrally above the waste outlet on the end shield (P3). This to make sure that the disposer outlet will have the same direction towards the sewer connection as before. Also feel with your fingers that the seal (P14) still is centered.

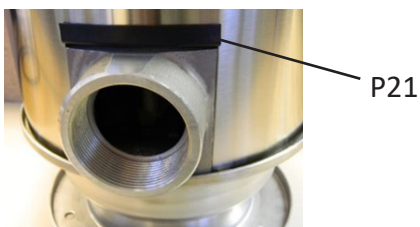
27. Secure the hood (P15) with 2 pcs. of washers and 2 pcs. of new unused locking nuts (P16) in the two positions that have no previously made markings for the strap (P19, see section 9.4, item 7 above). Tighten these two lock nuts (P16) only a little so that the seal (P14) is fixed. The final tightening is made after the strap (P19) has been fitted as per item 29 below.

For disposers installed in cabinet models (e.g. model 500-MB and 500-MC) the parts with position number P19 up to and including P25 are not used. For these disposers secure the hood (P15) with 4 pcs. of washers and 4 pcs. of new unused locking nuts (P16). Tighten all these lock nuts crosswise with torque 9,5 Nm for models 510, 515 and 520, and with 21 Nm for models 530, 550 and 575. Continue the assembly of the disposer installed in cabinets from item 34 below.

28. Turn the disposer upside down.
29. Place the strap (P19) diagonally over the two remaining screws and fix it with 2 pcs. of washers and 2 pcs. of new unused locking nuts (P16). Tighten all four lock nuts crosswise. For models 510, 515 and 520 with torque 9,5 Nm and for models 530, 550 and 575 with 21 Nm.



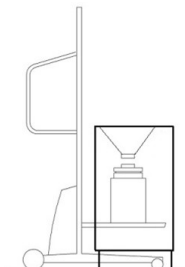
30. Pass the motor cable through the cable gland (P22) in the disposer housing (P20).
31. Mount the disposer housing (P20) over the motor (P1). While the housing is being lowered over the motor, pull the cable so that the remaining part of the cable comes out through the cable gland. Make sure that the sealing strip (P21) is in the right place on the housing. Also make sure that the six small "heels" of the housing (P20) end up inside the lower edge of the hood (P15).



32. Fasten the housing (P20) to the strap (P19) with 2 pcs. of screws and 2 pcs. of washers (P23).



33. Pull out the cable as far as it goes through the cable gland. Then feed back about 5 cm to get a good relief of the cable. Lock the cable by tightening the nut of the cable gland (P22). Turn the disposer over again.
34. Check with a blade measure that the stationary seal (P14) is properly fixed between stationary shredder (P13) and hood (P15).
35. The disposer is now ready to be remounted under the assembly using the same trolley with lifting plate (or the same steady jack with lifting plate) as previously used when the disposer was dismantled. Be aware of the motor power supply cable so it does not get pinched and damaged.



36. Make sure that the seal for the hood (P17) is placed correctly before you move the disposer into position under the assembly for mounting with 6 pcs. of screws and nuts (P18).
37. Refit any disposer fixation to the wall/bulkhead or floor/floor plate.
38. Reconnect and seal the water trap with sewer pipe to the outlet on the disposer end shield (P3).
39. Reconnect the disposer motor (P1) connection cable to the start & stop control unit according to the electrical connection diagram supplied with the machine from Disperator.
40. Reconnect electrical supply using the main electrical safety breaker on the wall/bulkhead.
41. Reconnect the flushing water supply to the disposer by open the valve in the supply line.
42. Start up and test the disposer according to applicable start-up procedures described in section 6.5 of this user manual.

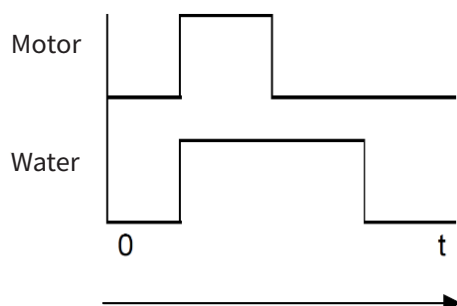
9.6. Timer control and Settings

For cases where the machine comes installed with a timer. See below for timer function and settings that matches the machine.

Timer control TIM-00-01-01

For automatic stop of the waste disposer with a continued water flushing period afterwards.

- The operator starts the disposer manually by pressing the start button. A timer regulates the simultaneous running period of the motor and flushing water. A second timer regulates the period the flushing water will continue to run after the period the first timer has stopped the disposer motor. The required running time for both timers are adjustable.
- By automatically extending the period that the water flows through the system after the waste disposer has stopped, flushed food residues are removed without manual monitoring. The operator can leave the disposer for other tasks immediately after starting the disposer.
- Timer control TIM-00-01-01, motor and control voltage must be specified when ordering.



Settings

KM01

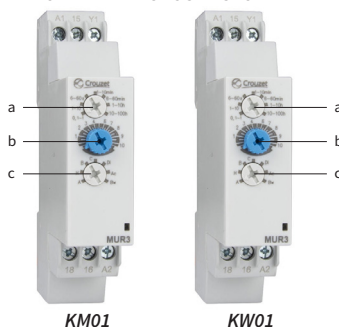
- a) TIMER RANGE: 1-10 min.
- b) TIME SETTINGS: 1 (1 min)
- c) TIMER FUNCTION: B

RUNTIME FOR DISPOSER AND WATER FLUSHING TIME CAN BE SET 1 – 10 min.

KW01

- a) TIMER RANGE: 6-60s.
- b) TIME SETTINGS: 3 (18s)
- c) TIMER FUNCTION: C

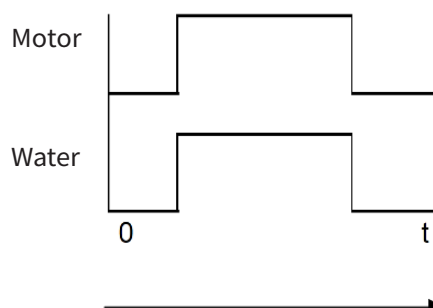
CONTINUOUS WATER FLUSHING PERIOD AFTER DISPOSER STOP CAN BE SET 6 – 60s.



Timer control TIM-00-02-01

For automatic shutdown of the waste disposer and flushing water.

- The operator starts the disposer manually by pressing the start button. The pre-set timer regulates the simultaneous running of the disposer motor and flushing water. The required running time is adjustable.
- This function is helpful when the operator has to leave the waste disposer before the grinding process is complete.
- Timer control TIM-00-02-01, motor and control voltage must be specified when ordering.



Settings

- a) TIMER RANGE: 1-10 min.
- b) TIME SETTINGS: 1 (1 min)
- c) TIMER FUNCTION: B

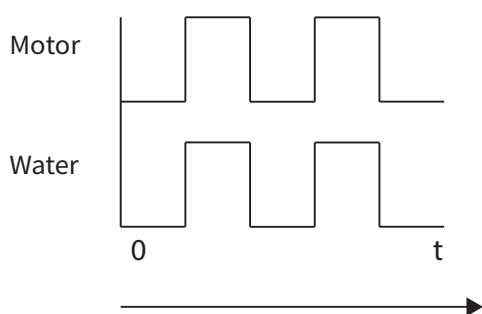
RUNTIME FOR DISPOSER AND WATER FLUSHING TIME CAN BE SET 1 – 10 min.



Timer control TIM-00-03-01

For repetitive run periods for the disposer and flush water.

- The operator starts the disposer manually by pressing the start button. The motor and flushing water start and run simultaneously and at a preset interval in repetitive cycles. The function is stopped by pressing the stop button. Operation and pause intervals are adjustable and can be of different lengths.
- As the disposer is faster than the operator, this timer function is for example valuable in a dishwashing area, where the operator for a longer period is removing food waste from dishes. Among other things it saves fresh flushing water.
- Timer control TIM-00-03-01, motor and control voltage must be specified when ordering.



Settings

Ton

a) TIME SETTINGS: 6-60

RUNTIME FOR DISPOSER AND WATER FLUSHING
TIME CAN BE SET 0.1s - 100h.

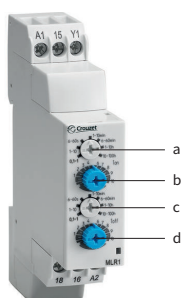
b) Ton: 5 (1-10 THE SCALE IN SECONDS) (6s x 5 = 30s).

Toff

c) TIME SETTINGS: 6-60

PAUSTIME FOR DISPOSER AND WATER FLUSHING
TIME CAN BE SET 0.1s - 100h.

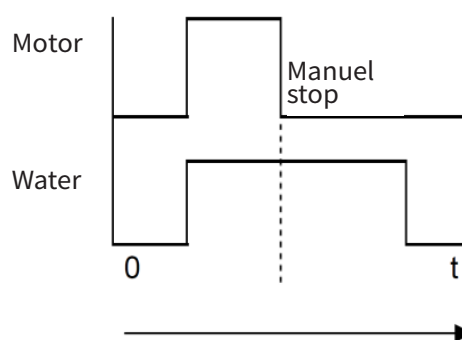
d) Toff: 5 (10 x THE SCALE IN SECONDS) (6s x 5 = 30s).



Timer control TIM-00-04-01

For automatic delayed stop of the flushing water after manually stopping the disposer.

- The operator starts or stops the disposer manually by pressing the appropriate button. A timer regulates the period the water flushes after the operator has pressed the stop button.
- By automatically extending the period that the water flows through the system after the waste disposer has stopped, flushed food residues are removed without manual monitoring.
- Timer control TIM-00-04-01, motor and control voltage must be specified when ordering.



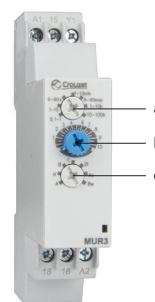
Settings

a) TIMER RANGE: 6- 60s

b) TIME SETTINGS: 3 (18s)

c) TIMER FUNCTION: C

CONTINUOUS WATER FLUSHING PERIOD AFTER DISPOSER STOP
CAN BE SET FROM 6 - 60s.



9.7. Overhaul and Maintenance Intervals

For maintenance work, at least Service pack 1 is recommended.

Description:	Interval:	Refers to:
Cleaning of the machine	After daily use	See section 8.2 in this user manual
Check of the line strainer in the flush water pipe	First time after a month use, then when needed	See section 8.3.2, item 3 in this user manual
General overhaul	First time after a month use, then once a year.	See section 9.3 in this user manual in terms of: • Overhaul of protection safety, • Overhaul of assembly and connections, • Overhaul of all mechanical and electrical connections, • when needed, training of personal.
Preventive service	Recommended every other year or if necessary.	• General overhaul as above. • Servicepack 1 according to section 9.2.
Replacement of parts due to wear	Recommended every three years or if necessary.	• Preventive service as above. • Servicepack 2 according to section 9.2.
Exchange of other parts	When needed	